

Advancement of Semispan Testing at the National Transonic Facility

Gregory M. Gatlin,* Peter A. Parker,[†] and Lewis R. Owens Jr.[‡]
NASA Langley Research Center, Hampton, Virginia 23681-2199

A need for low-speed, high Reynolds number test capabilities has been identified for the design and development of advanced subsonic transport high-lift systems. In support of this need, multiple investigations have been conducted in the National Transonic Facility (NTF) at NASA Langley Research Center to develop a semispan testing capability that will provide the low-speed, flight Reynolds number data currently unattainable using conventional sting-mounted, full-span models. Although a semispan testing capability will effectively double the Reynolds number capability over full-span models, it does come at the expense of contending with the issue of the interaction of the flow over the model with the wind-tunnel wall boundary layer. To address this issue, the size and shape of the semispan model mounting geometry has been investigated, and the results are presented herein. The cryogenic operating environment of the NTF produced another semispan test technique issue in that varying thermal gradients have developed on the large semispan balance. The suspected cause of these thermal gradients and methods to eliminate them are presented. Data are also presented that demonstrate the successful elimination of these varying thermal gradients during cryogenic operations.

Nomenclature

b	= wing span, in.
C_D	= drag coefficient
C_L	= lift coefficient
C_m	= pitching-moment coefficient
C_p	= pressure coefficient
M_∞	= freestream Mach number
P_T	= total pressure, psia
q_∞	= freestream dynamic pressure, psf
Re_c	= Reynolds number based on $c = 0.1$ (test section area) ^{0.5}
$Re_{\bar{c}}$	= Reynolds number based on mean geometric chord
T_T	= total temperature, °F
x/c	= longitudinal distance from airfoil leading edge nondimensionalized by local wing chord
X/L	= longitudinal distance from fuselage nose nondimensionalized by fuselage length
α	= angle of attack, deg

Introduction

THE development of a semispan model test capability has been proposed for the National Transonic Facility (NTF) at NASA Langley Research Center. This capability is required for the development of advanced high-lift systems for future, large subsonic transport aircraft at near flight Reynolds numbers. The semispan testing technique has been suggested as a tool that should be developed to provide state-of-the-art wind-tunnel research capabilities.^{1,2}

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*Research Scientist, Configuration Aerodynamics Branch. Senior Member AIAA.

[†]Research Scientist, Model Systems Branch. Member AIAA.

[‡]Research Scientist, Flow Physics and Control Branch. Senior Member AIAA.

The current full-span model test capability at the NTF cannot produce results at flight Reynolds numbers for large subsonic transport aircraft at takeoff and approach conditions. Because of the sensitivity of high-lift configurations to Reynolds number,¹ performance characteristics obtained at Reynolds numbers below flight conditions may result in nonoptimized high-lift systems.

Semispan model testing can provide an increased Reynolds number capability simply due to increased model size. In general, the Reynolds number capability can be doubled when a semispan model is used in place of a full-span model. An illustration of low-speed, high Reynolds number test capabilities, and the increased Reynolds number capability provided by semispan testing at the NTF, is presented in Fig. 1. Several large subsonic transport aircraft, at the representative approach speed of $M_\infty = 0.2$, are noted. Information presented in Fig. 1 illustrates the need for a semispan test capability at the NTF to achieve flight Reynolds number for large transport aircraft at takeoff and approach conditions. Additional benefits of semispan testing include improved model fidelity, reduced aeroelastic effects, and reduced model costs. However, these benefits are offered at the expense of the interaction of the flow over the semispan model with the wind-tunnel wall boundary layer, as well as wall interference effects due to increased model size.

To further understand the flow physics involved in semispan testing as well as to develop techniques to minimize the effects of the wall boundary layer, both experimental and computational studies have been utilized.^{3,4} It is recognized that minimizing or eliminating the wall boundary layer will certainly improve the effectiveness of a semispan test capability⁵; however, the implementation of an active sidewall boundary-layer removal system in the cryogenic environment of the NTF is not currently feasible due to the substantial cost of such a system. The primary issues addressed in the current research are to understand the effects of variations in size and shape of the nonmetric model mounting geometry, or standoff, and to eliminate the undesirable thermal gradients present in the balance housing during cryogenic operations. An energy efficient transport (EET) model was used initially and for the majority of the semispan test technique development work. The most recent semispan research was conducted using a Boeing 777-200 model. This paper provides a summary of results obtained and lessons learned from these low-speed, semispan investigations in the NTF.

Test Facility

The NTF⁶ is a unique national facility that provides high Reynolds number test capability for vehicles (such as commercial transport

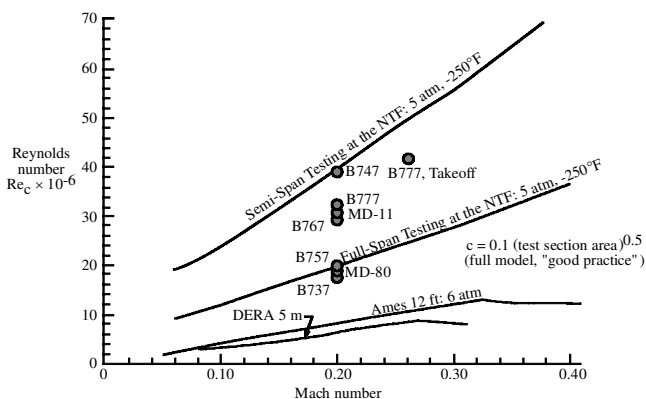


Fig. 1 Low-speed, high Reynolds number test capabilities.

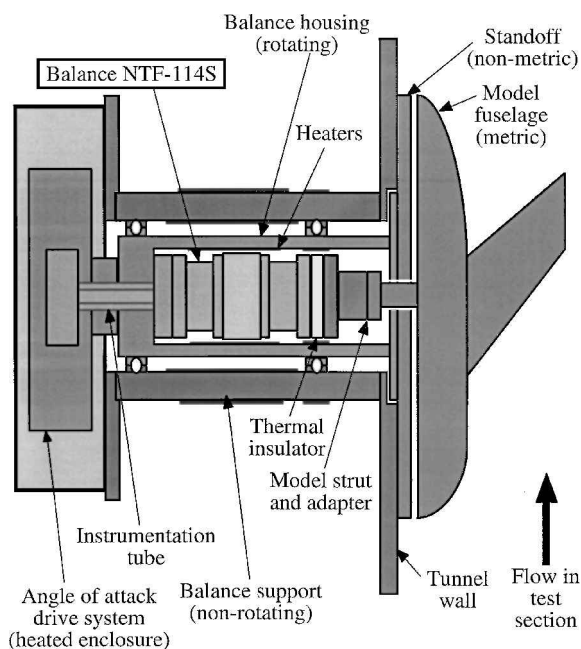


Fig. 2 Sidewall model support system.

airplanes) designed to fly in and through the transonic speed regime. The NTF is a conventional closed-circuit, fan-driven wind tunnel that is capable of operating at elevated pressures and cryogenic temperatures to obtain high Reynolds numbers. The test section is $8.2 \times 8.2 \times 25$ ft and has a slotted floor and ceiling. In addition, turbulence is reduced by four damping screens in the settling chamber and a contraction ratio of 15-1 from the settling chamber to the nozzle throat. Fan-noise effects are minimized by acoustic treatment both upstream and downstream of the fan.

The NTF has an operating pressure range of approximately 15-125 psia, a temperature range of -260 – 150°F , and a Mach number range of 0.2–1.2. The maximum Reynolds number per foot is 146×10^6 at Mach 1. The test gas may be either dry air or nitrogen. When the tunnel is operated cryogenically, heat is removed by the evaporation of liquid nitrogen, which is sprayed into the tunnel circuit upstream of the fan. During this operational mode, venting is necessary to maintain a constant total pressure. When air is the test gas, heat is removed from the system by a water-cooled heat exchanger at the upstream end of the settling chamber. Further tunnel details and facility information are provided in Ref. 7.

When conducting semispan model investigations, a sidewall model support system, as shown in Fig. 2, is incorporated. The sidewall model support system is installed in the test-section wall, but must be removed when full-span, sting-mounted model investigations are conducted. The semispan model is mounted on the tunnel wall midway between the floor and ceiling, 13-ft aft of the beginning of the test section, and is attached via adaptive hardware

to the semispan balance. The nonmetric model mounting geometry, or standoff, is mounted to a wall turntable plate and rotates with the model and balance as angle of attack is set. The standoff and model support hardware are all attached to a common model attitude drive system thereby maintaining proper fuselage-to-standoff alignment. Heaters and a thermal insulator are present within the balance housing as a means by which to keep the balance near room temperature. Further details of the model support system will be presented later when cryogenic testing issues are addressed.

EET Model Investigations

Model Description

The semispan model first investigated in the NTF and used for the majority of the test technique development investigations was an EET⁸ configuration. This semispan model incorporated the port wing from an existing and previously tested full-span EET model. A half-fuselage and multiple standoff geometries, which were used to offset the semispan model from the wind-tunnel wall, were fabricated for use with the existing port wing. The EET model was chosen for the semispan development effort because an existing wing could be used, and a previously generated full-span data set was available for use as a baseline comparison. The EET full-span data, which will be used for comparison purposes in this paper, was obtained from Refs. 8 and 9.

The EET semispan model as initially tested in the NTF is shown in Fig. 3. The fuselage was 6.2 ft long and had a maximum diameter of 8.62 in. The wing had an aspect ratio of 10, a leading-edge sweep angle of 28.8° , and employed a supercritical airfoil with a four-element high-lift system. The high-lift system consisted of a full-span, leading-edge slat and part-span, trailing-edge, doubled-slotted flaps. No vertical or horizontal tails were used in the investigations. A wing reference area and reference geometric chord of 2.189 ft^2 and 8.401 in. , respectively, were used in the calculations of force and moment coefficients. The model was instrumented with pressure orifices at span stations A and B on the wing, as well as on the

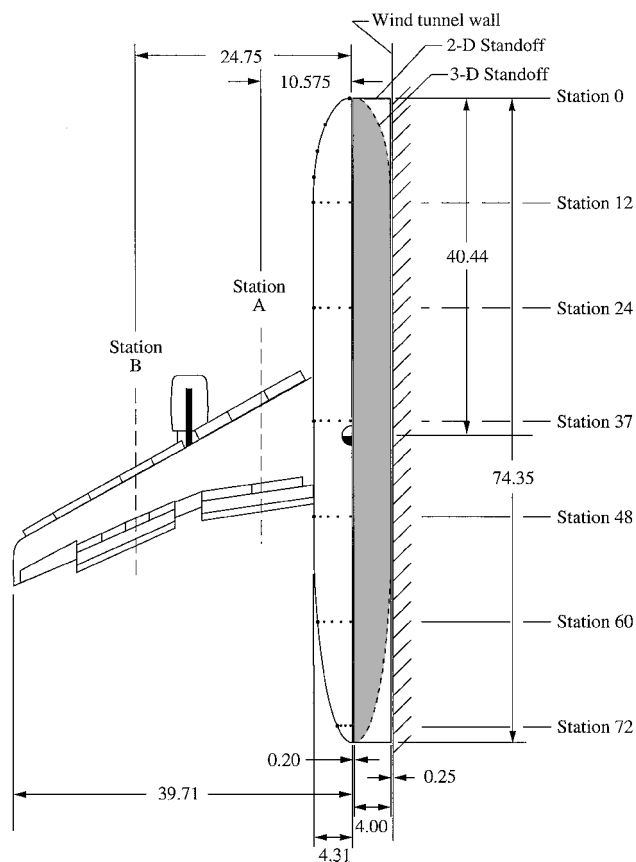


Fig. 3 EET semispan model and standoff in the NTF (all dimensions in inches).

half-fuselage as shown in Fig. 3. A flow-through engine nacelle was used on all configurations unless otherwise noted. The moment reference center was located 40.44 in. aft of the fuselage nose.

Initial Standoff Investigation

Standoff Description

In the initial investigation a simple two-dimensional standoff shape was chosen as a reasonable place to begin for semispan test technique development. The two-dimensional shape used consisted of a simple extension of the fuselage symmetry plane. The standoff height, which positioned the semispan model 4.45 in. from the tunnel wall, was on the order of the fuselage radius and in turn positioned the semispan model just outside the wall boundary layer. The wall boundary layer was 3.46 in. at the nose of the fuselage. In this initial semispan model installation a Teflon[®] strip seal was employed between the metric half-fuselage and the nonmetric standoff to serve as a flow blocker for the nominal 0.20-in. gap between the model parts.

In addition to the original two-dimensional standoff, a three dimensionally shaped standoff, which was a mirror image of the half-fuselage, was also tested. Both two-dimensional and three-dimensional standoff shapes were the same height and are shown together for comparison in Fig. 3.

Experimental Results

Initially, small tufts were placed on the wind-tunnel wall in a simple 1 by 1 in. grid around the nose of the standoff to gain insight into the flowfield behavior in this region. Images showing streamline patterns from the tuft flow visualizations are presented in Fig. 4 for both two-dimensional and three-dimensional standoff geometries. The visualization for the two-dimensional standoff geometry indicates the sidewall boundary layer separates just upstream of the model, and a horseshoe vortex is formed in the juncture region between the two-dimensional standoff and the tunnel wall. This would

be expected because a stagnation point must exist on the leading edge of the two-dimensional standoff. Similar results, using oil flow visualization on a semispan model with a two-dimensional standoff, are presented in Ref. 3. Tuft flow visualization for the three-dimensional standoff geometry shows no evidence of flow separation on the side wall, and, thus, indicates a flowfield that appears much more representative of that for a full-span model. Note that a small separated region is likely to exist where the three-dimensional standoff meets the wall; however, any separation here is clearly much less substantial than that resulting from the two-dimensional standoff.

Longitudinal force and moment data for the EET semispan model with both two-dimensional and three-dimensional standoff geometries are presented together for comparison along with the baseline full-span data set in Fig. 5a. This initial full-span to semispan comparison clearly indicates differences between the two data sets, but it also indicates that the three-dimensional standoff delays the stall angle of attack on the semispan model by approximately 2 deg, thereby improving the correlation with the full-span data set. Surface pressure data at wing station A, shown in Fig. 5b, also indicate that the three-dimensional standoff results in an improved correlation with full-span data over that from the two-dimensional standoff. After this initial two-dimensional and three-dimensional standoff study, it was concluded that a three-dimensional shaping of the standoff would likely provide a beneficial means by which to improve correlation of semispan data with full-span data.

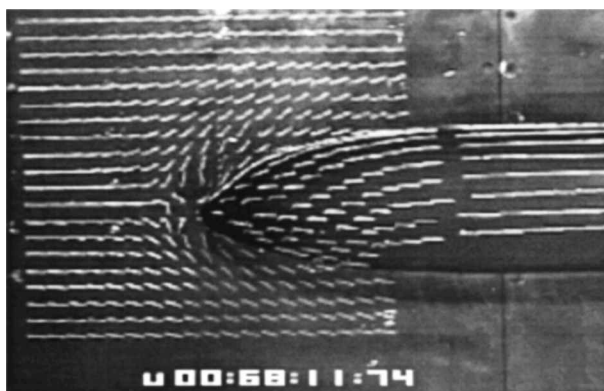
Investigation with Reduced Standoff Height

At this point in the development of the semispan test technique, attention was directed toward the question of standoff height. A computational study was underway to assess the effects of variations in standoff height, and results from this study are presented in Ref. 4. The computational study assessed standoff height as a function of sidewall boundary-layer displacement thickness δ^* , and the fundamental conclusion drawn was that the best correlation between semispan data, with a two-dimensional standoff, and full-span data resulted when the standoff height was equal to twice the tunnel sidewall boundary-layer displacement thickness. This analysis was conducted for a freestream Mach number of 0.2 and a Reynolds number, based on reference geometric chord, of 4.2×10^6 . These were the conditions being run for the semispan model to match the conditions of the existing full-span data set.

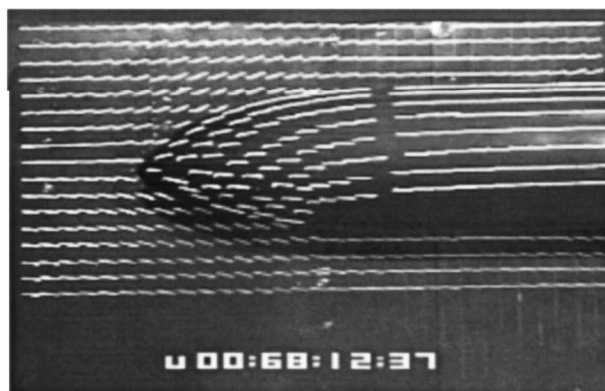
Standoff Description

As a result of the conclusions from the computational study, a standoff was built that would offset the semispan model from the tunnel wall a distance equal to twice the sidewall boundary-layer displacement thickness $2\delta^*$. Both a two-dimensional and three-dimensional standoff were built and tested for this standoff height. The three-dimensional standoff had a simple undercut leading and trailing edge. Both of these standoffs are presented in Fig. 6. The undercut sections had a parabolic shape and extended approximately 10 in. aft of the leading edge and approximately 20 in. forward of the trailing edge. A photograph of the semispan EET model with the two-dimensional, $2\delta^*$ standoff is presented in Fig. 7.

In addition to the features of the new standoff, some other new features were incorporated into the model at this time. Model flexibility had been a problem in the previous wind-tunnel investigation to the extent that the low-pressure region on the outboard side of the half-fuselage would draw the fiberglass half-fuselage away from the standoff enough to allow the Teflon strip seal between the two to become dislodged. To reduce model flexibility, the new standoffs, as well as a new half-fuselage, were fabricated using a composite graphite material. The seal between the fuselage and the standoff was also improved. A labyrinth-type seal was incorporated in this region to minimize any flow between the metric half-fuselage and the nonmetric standoff. An electrical fouling circuit was also a part of this seal to ensure there would be no contact, or fouling, between the fuselage and standoff.



2-D Standoff



3-D Standoff

Fig. 4 Streamline patterns from tuft flow visualization, $M_\infty = 0.20$, $Re_\tau = 4.2 \times 10^6$, and $\alpha = 0$ deg.

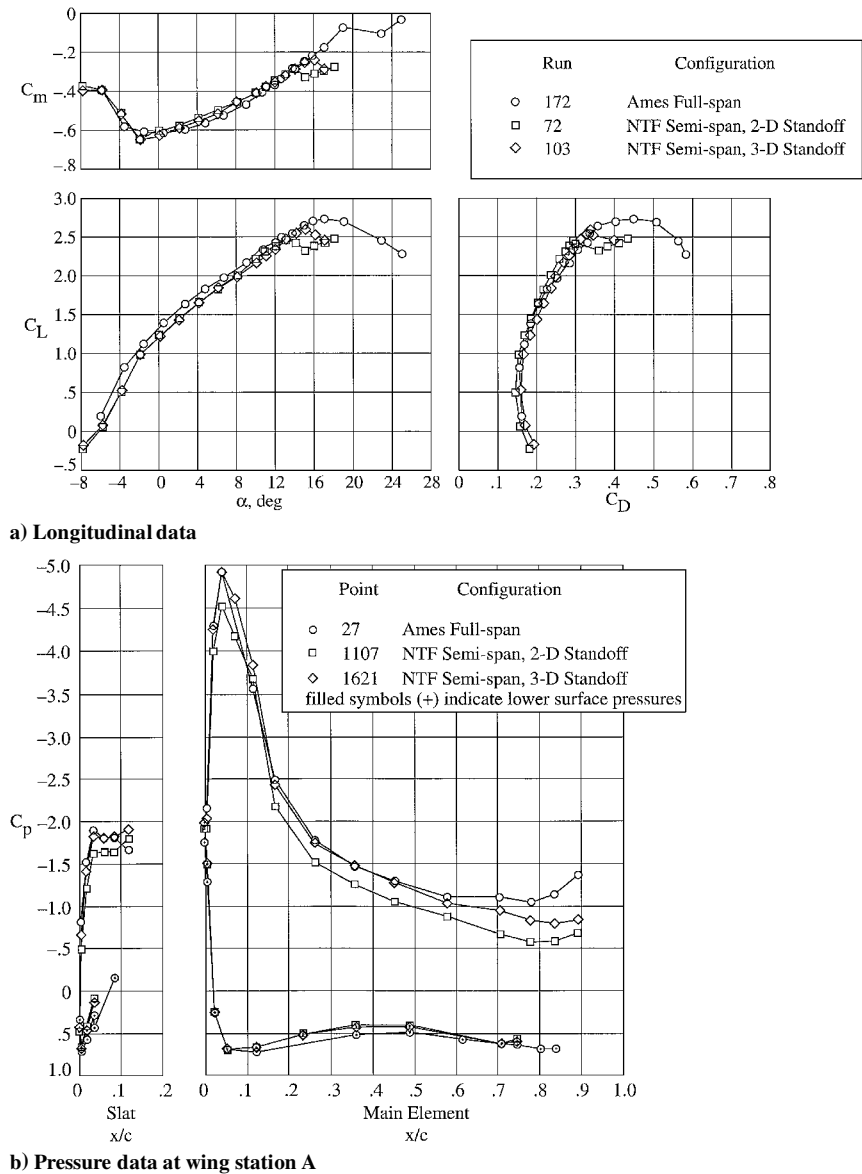


Fig. 5 Comparison of full-span and semi-span data; landing configuration, $M_\infty = 0.20$, and $Re_\tau = 4.2 \times 10^6$.

Experimental Results

Longitudinal force and moment data for the semispan model with the two-dimensional, 28° standoff geometry are presented for comparison with the baseline full-span data set in Fig. 8. Correlation between full-span and semispan data in terms of lift-curve slope and drag coefficient is good. Pitching-moment data agree quite well from 4 to approximately 10 deg angle of attack, but then do not agree well beyond that. The stall behavior between full-span and semispan models is essentially reproduced. Generally, semispan data with the 28° standoff correlate better with the full-span data than that of data with the larger standoff, as was presented earlier in Fig. 5a.

Longitudinal force and moment data for the semispan model, illustrating the effects of the standoff undercut leading and trailing edges relative to the two-dimensional standoff, are presented in Fig. 9. Testing of the undercut standoff configuration was limited to a Reynolds number of 2.8×10^6 due to fouling at the nose between the nonmetric standoff and metric fuselage. This fouling resulted from inadequate stiffness of the thinner, undercut standoff leading edge, which deflected under aerodynamic load. Undercutting the standoff leading edge had only small effects on the aerodynamic data. A positive increment in pitching moment is noted for angles of attack above 6 deg, and a slight increase in drag coefficient is evident across the angle-of-attack range. The effects of undercutting

the standoff trailing edge were practically undetectable in the longitudinal data. To gain further insight into the effects of undercutting the standoff leading and trailing edges, fuselage pressure data were obtained. Pressure distributions are presented at three fuselage stations in Fig. 10. The data presented at fuselage station 12 indicate that an undercut standoff leading edge will generate a flow acceleration over the top of the fuselage at that location. The data presented at fuselage station 24 indicate that an undercut standoff leading edge will have almost no effect on the fuselage surface pressure at that location. The data presented near the aft end of the fuselage at station 72 show no effects at all due to either an undercut standoff leading or trailing edge. When the fuselage pressure data are compared with the longitudinal data of Fig. 9, it would suggest that the nose-up increment in pitching moment due to the undercut standoff leading edge is a result of the flow acceleration noted on the top of the fuselage at station 12.

Results of the 28° standoff investigation indicate that this standoff height will produce semispan data that correlate better with full-span data than that from a semispan configuration with a standoff height on the order of the wall boundary-layer height. The ratio of standoff height (1 in.) to semispan (39.71 in.) for this configuration is 0.025. This ratio is presented to provide a means of comparison between

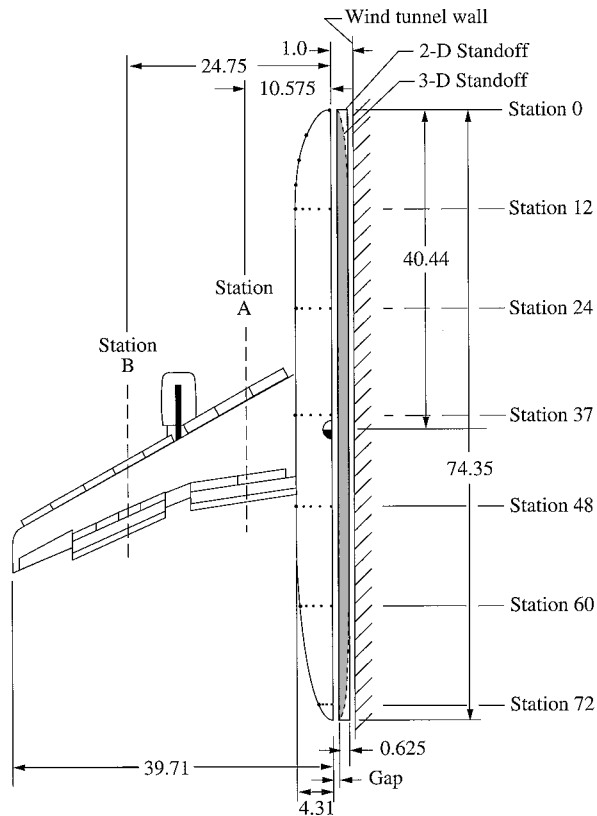


Fig. 6 EET semispan model with reduced standoff height (all dimensions in inches).

this model and the larger 777 semispan model that will be discussed later. The effects of undercutting the standoff leading and trailing edges are shown to be small; however, this may well be a direct result of the much smaller standoff height than was tested previously. The effects noted due to the standoff undercut leading edge, although small, still indicate that standoff shaping shows promise as a means by which to improve correlation of semispan data with full-span data.

Labyrinth Seal Description

An additional part of the investigation included assessing the effects of sealing the gap between the fuselage and the standoff. This issue presents conflicting requirements in that a completely airtight seal is most desirable aerodynamically; however, there still must be no contact, or fouling, between the metric fuselage and the non-metric standoff. As a result of this, a labyrinth seal has been used. The labyrinth seal used between the fuselage and the standoff is shown in Fig. 11. The fuselage side of the labyrinth seal was fabricated directly as an integral part of the flat side of the fuselage. However, to simplify the fabrication of the standoff, this side of the labyrinth seal was made independently and then attached to the standoff. This independent piece also provided an opportunity to obtain data with it removed and, thus, assess any potential need for a seal in this area.

Experimental Results

When the effectiveness of the labyrinth seal was investigated, the first logical step was to determine if there was any amount of flow at all passing between the fuselage and the standoff. This was determined by assessing the pressure data from six pressure orifices located on the fuselage centerline on the flat, or back, side of the fuselage. Data were obtained with the labyrinth seal in its nominal

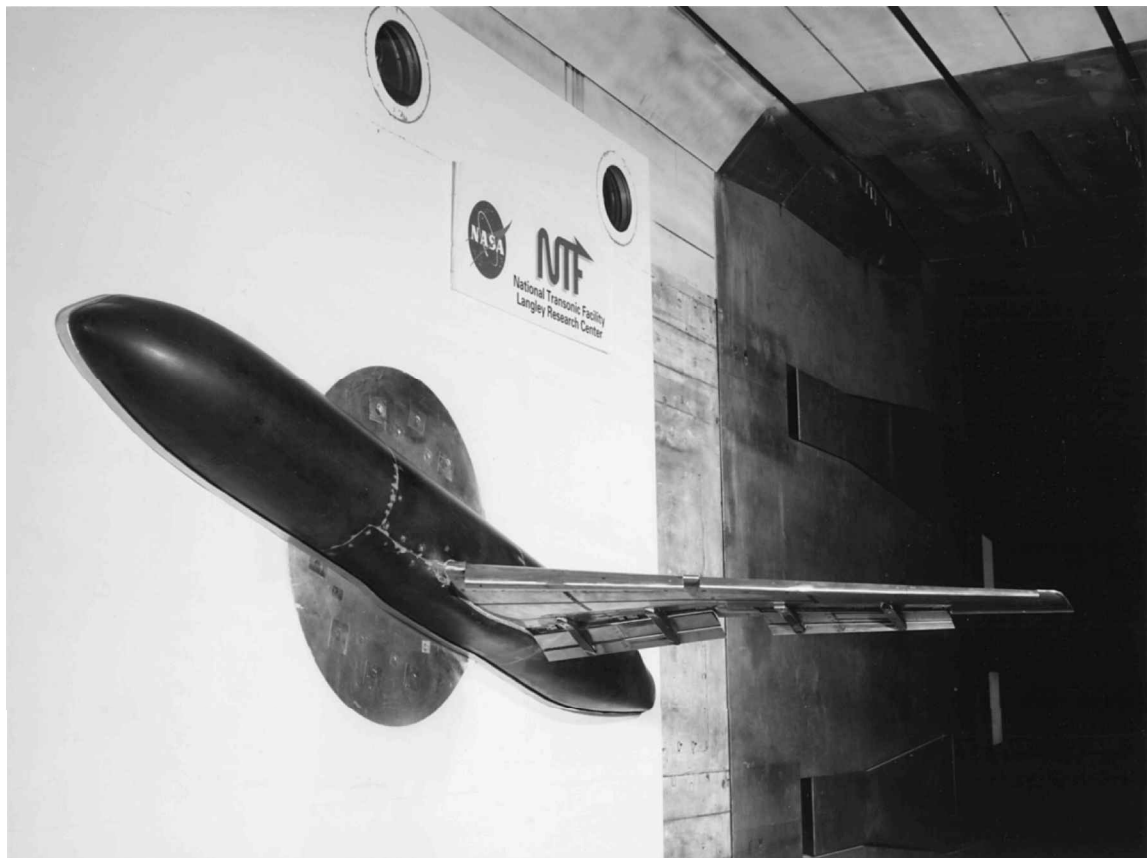


Fig. 7 Photograph of takeoff configuration of EET semispan model in the NTF.

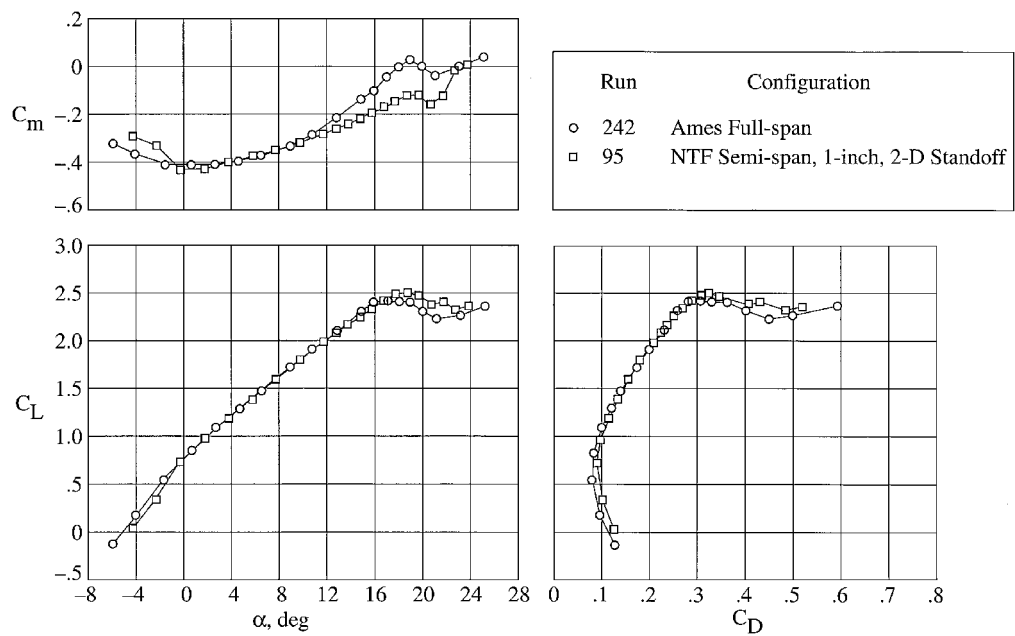


Fig. 8 Comparison of full-span and semispan data; takeoff configuration, $M_\infty = 0.20$, and $Re_\tau = 4.0 \times 10^6$.

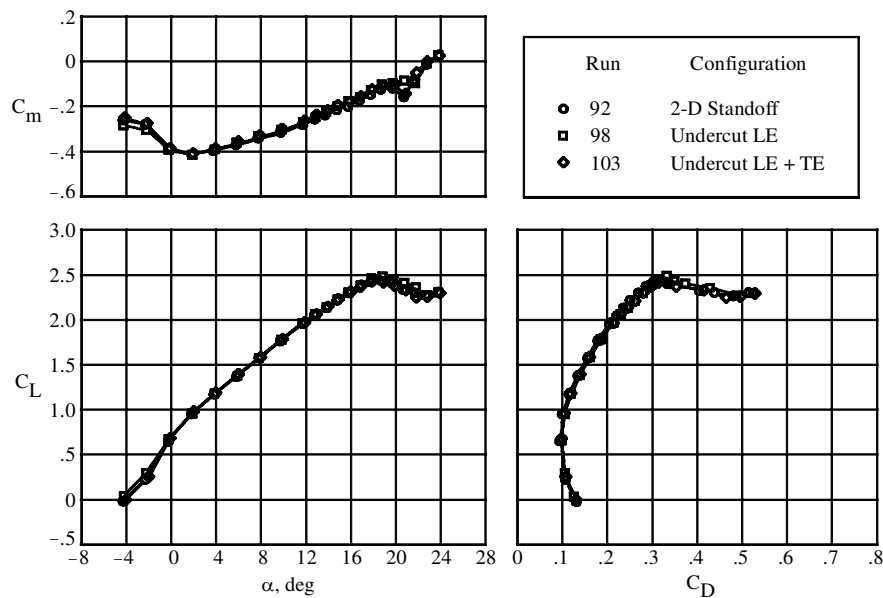


Fig. 9 Effect of undercut leading and trailing edges; takeoff configuration, $M_\infty = 0.20$, and $Re_\tau = 2.8 \times 10^6$.

configuration, which consisted of a 0.20-in. gap between the fuselage and the standoff (Fig. 11), and data were also obtained with the gap between the fuselage and the standoff completely taped over. These pressure data are presented in Fig. 12a and show that there is some flow leakage past the labyrinth seal near fuselage station 30. The next step was to reduce the gap between the fuselage and the standoff to see if flow leakage in this area could be reduced. Data are presented in Fig. 12b for the nominal 0.20-in. gap and for a reduced gap of 0.10 in. This 0.10-in. gap was the smallest possible without developing substantial fouling problems. These data indicate that reducing the gap resulted in only small effects. Even though the data presented show evidence of flow leakage between the fuselage and the standoff, note that this did not appear to interfere with the aerodynamics of the high-lift wing.

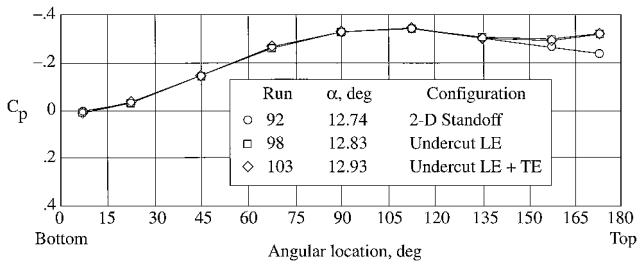
Because some flow between the fuselage and the standoff did exist, and it was not creating a detrimental effect, there was interest in determining if a labyrinth seal was really necessary at all. To

investigate this, the portion of the labyrinth seal on the standoff (Fig. 11) was removed and data were obtained. Longitudinal data illustrating effects of the presence of the labyrinth seal are presented in Fig. 13. These data show that the absence of the labyrinth seal produces small effects until the stall angle of attack is reached. At this point, the absence of the labyrinth seal is significant, and it is shown that the model will stall at a lower angle of attack when the labyrinth seal is not present.

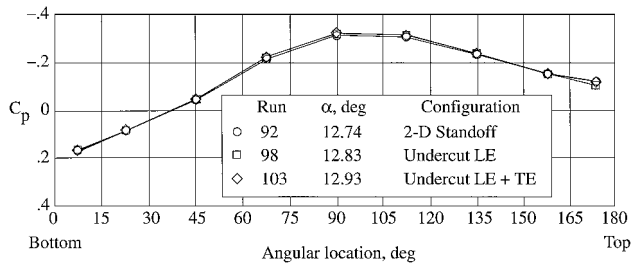
Results of investigating the effects of the labyrinth seal indicate that a labyrinth seal that minimizes flow between the fuselage and the standoff is necessary, especially when testing in the region of maximum lift. However, some limited flow between the fuselage and standoff is acceptable.

Cryogenic Operation

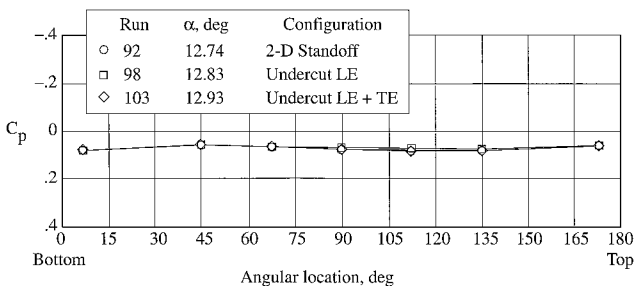
All semispan data presented to this point have been for testing in the NTF in the air mode. In an effort to minimize the expense of the



Fuselage station 12



Fuselage station 24



Fuselage station 72

Fig. 10 Pressure data on fuselage illustrating effects of undercutting the standoff leading and trailing edge; takeoff configuration, $M_\infty = 0.20$, and $Re_\tau = 2.8 \times 10^6$.

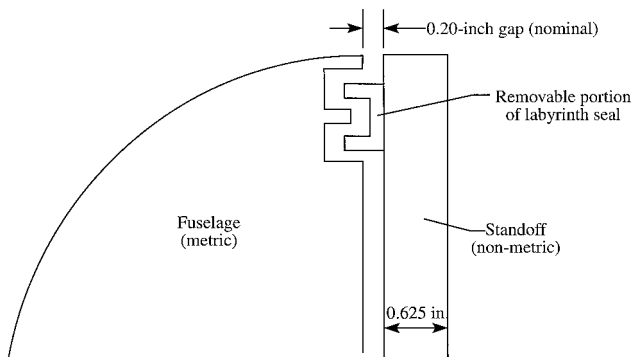


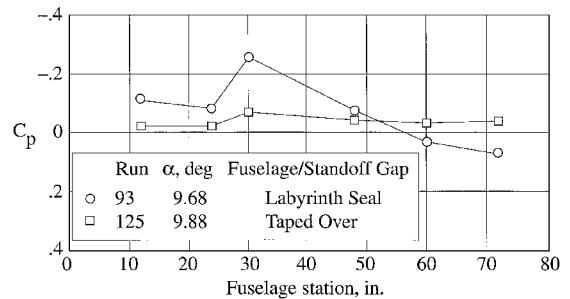
Fig. 11 Labyrinth seal between fuselage and standoff.

semispan test technique development investigations, it was decided that the studies needed to understand the effects of standoff height and shape and sealing between the fuselage and the standoff would not need to be conducted in the much more expensive nitrogen mode of operation. However, to obtain data at flight Reynolds numbers, testing in the nitrogen mode of operation is required.

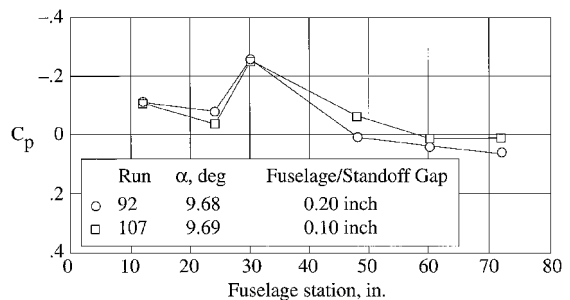
To begin the discussion of thermal effects on the balance during cryogenic operation, further description of the model support system, which identifies the main elements and their function, will now be provided. The NTF semispan model support system, referred to hereinafter as the mechanism, is a completely self-contained system that includes the angle-of-attack drive mechanism and the force balance. The system installed on the test section wall is presented in Fig. 2. The fully assembled mechanism has a total weight of

Table 1 Full-scale balance capacity and calibration accuracies for NASA Langley Research Center balance NTF-114S

Component	Balance capacity	Accuracy, % of full scale (95% confidence)
Normal force	$\pm 6,100$ lb	0.10
Axial force	$\pm 1,300$ lb	0.07
Pitching moment	$\pm 70,000$ in.-lb	0.06
Rolling moment	$\pm 353,800$ in.-lb	0.06
Yawing moment	$\pm 75,400$ in.-lb	0.06



a) Effect of complete seal, $Re_\tau = 4.2 \times 10^6$



b) Effect of gap size, $Re_\tau = 2.8 \times 10^6$

Fig. 12 Pressure data on internal centerline of fuselage illustrating labyrinth seal performance; takeoff configuration and $M_\infty = 0.20$.

10,000 lb. The mechanism is installed behind the NTF sidewall, within the tunnel plenum. It is used exclusively for semispan testing and is not present during other NTF testing configurations. Because of the removable design of this model support system, the entire package must be compact to allow for installation and removal. The original design of the system was based on the concept of cryogenic balance operation. Heaters within the mechanism were installed for the primary purpose of maintaining an acceptable operational temperature of the angle-of-attack drive system and bearings. The NTF-114S force balance is housed within the mechanism and is connected to the model by an insulating spacer, a strut, and a model-specific adapter.

Balance Description

The NTF-114S is a monolithic balance made from 18% nickel maraging steel. Its overall dimensions are 16 in. in diameter by 25.75 in. long, and it weighs 950 lb. It is a five-component balance measuring normal force, axial force, pitching moment, rolling moment, and yawing moment. The balance instrumentation consists of a primary and secondary set of strain gauge bridges, which provides a completely redundant set of component measurements. The balance temperature profile is monitored by 52 platinum resistive temperature detectors. These temperature sensors are located on the balance to provide a global temperature profile as well as localized measurements near the strain gauges. The balance also contains an onboard accelerometer, which provides an absolute reference of balance pitch attitude. The full-scale balance capacity and calibration accuracies are provided in Table 1. The balance was originally fabricated, instrumented, and calibrated for cryogenic operation; however, actual operation of the balance was later determined to be

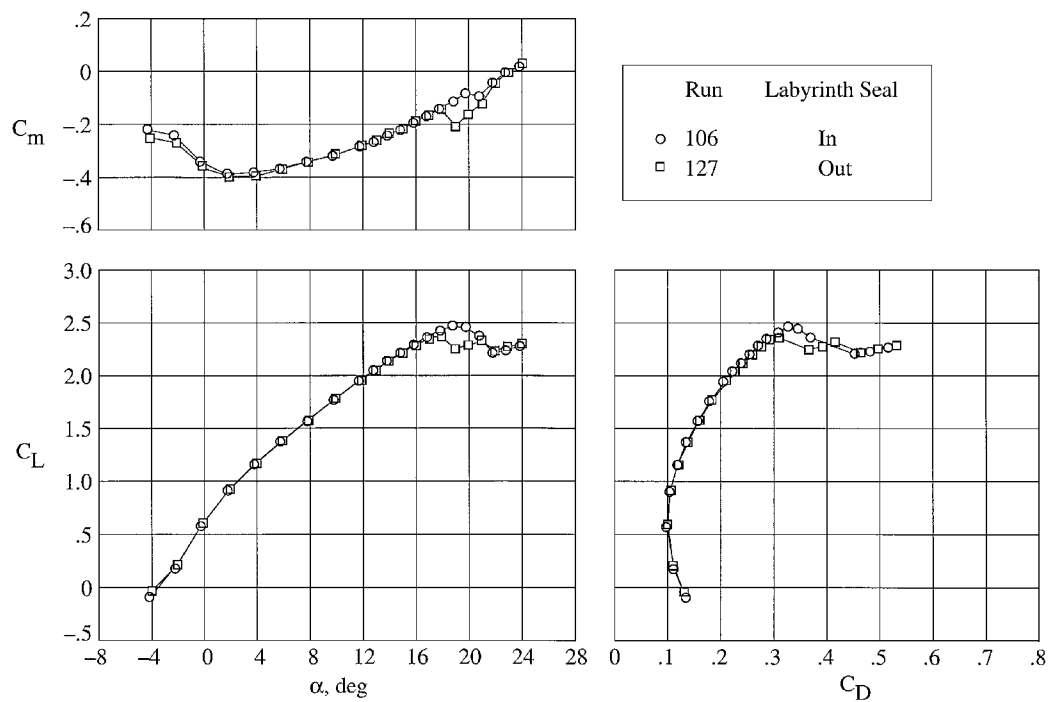


Fig. 13 Effect of labyrinth seal; gap = 0.10 in., takeoff configuration, $M_\infty = 0.20$, and $Re_\epsilon = 1.6 \times 10^6$.

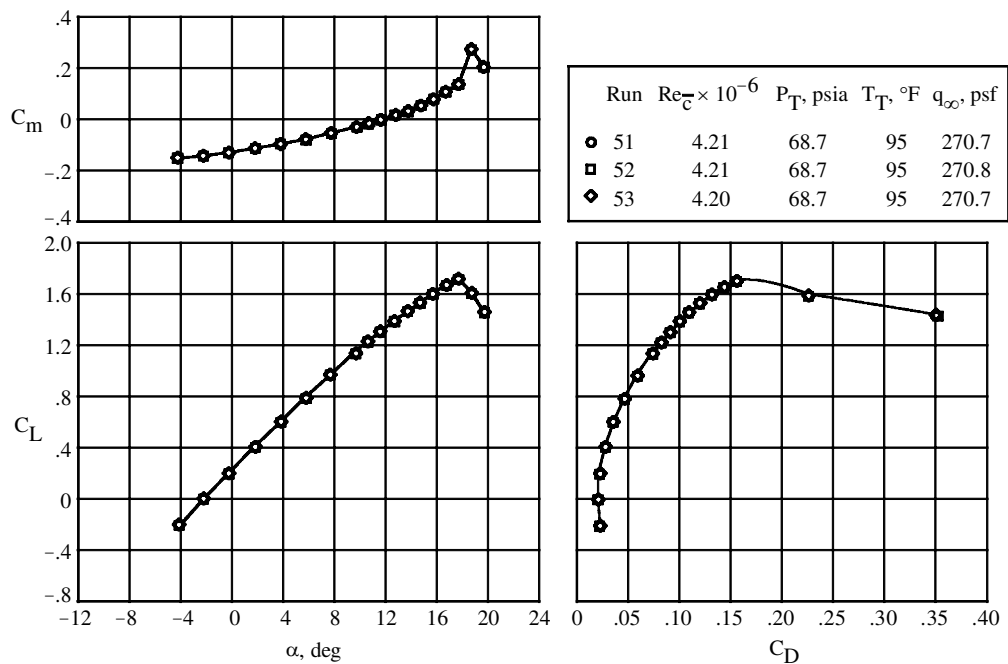


Fig. 14 Data repeatability for air mode of operation at 95°F; cruise configuration, $M_\infty = 0.20$, and nacelle off.

at ambient temperature regardless of the tunnel test-section temperature. This balance cavity ambient temperature resulted from the operation of multiple heaters required for the mechanical operation of the mechanism and will be discussed in more detail in the following paragraphs. The performance of the balance has been verified with the tunnel in warm air mode. A sample of the repeatability of the balance measurements is illustrated by three repeat polar sequences (a sweep of angle of attack) in Fig. 14.

Cryogenic Operation Issues

During the first cryogenic excursions performed using the semi-span mechanism, operational difficulties in setting the angle of at-

tack were revealed. The heater system was inadequate in maintaining the temperature of the drive system. Another more significant result of the early testing was the temperature profile of the balance. Although the heaters were designed to maintain the temperature of the mechanism drive system, they also unintentionally heated the balance. Because of the inherent complexity of the mechanism design, it was considered unlikely that modifications to the mechanism could allow the balance to operate at cryogenic temperatures, as originally intended. Therefore, a hot-balance concept was adopted. This hot-balance concept is unique to the operation of NTF balances. All other NTF balances are designed and calibrated for cryogenic operation. This new concept of temperature isolation from the test conditions as compared to temperature equilibrium with the test

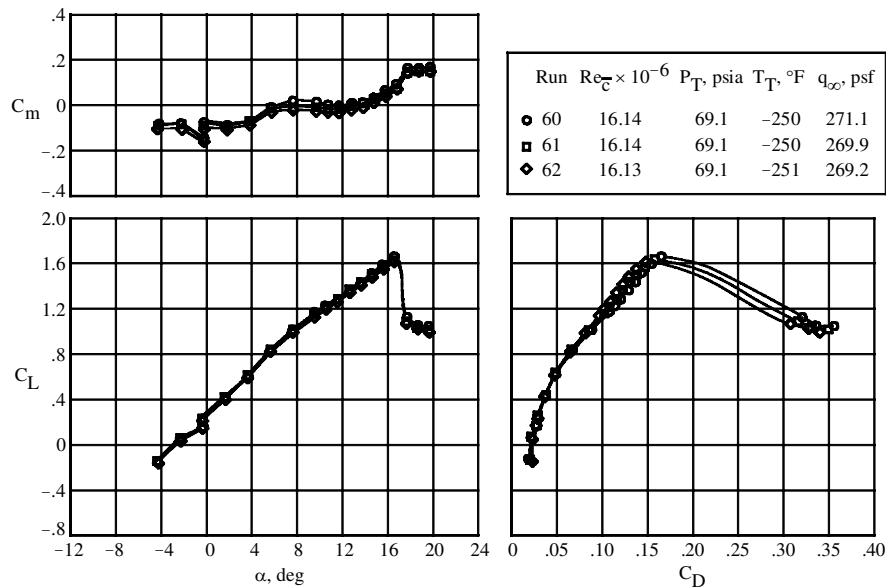


Fig. 15 Initial data repeatability for nitrogen mode of operation at -250°F ; cruise configuration, $M_\infty = 0.20$, and nacelle off.

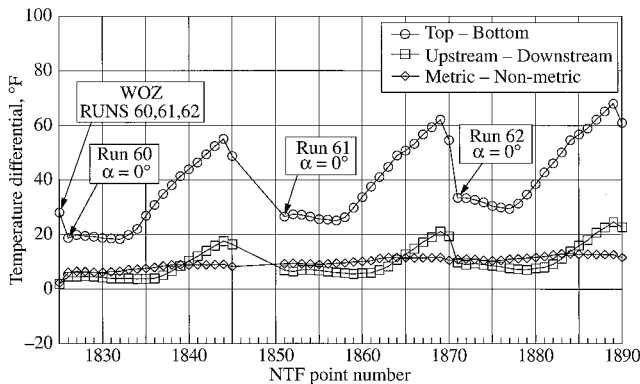


Fig. 16 Initial balance temperature differential vs sequential data point; $P_T = 69$ psia and $T_T = -250^\circ\text{F}$.

conditions has proven to be a challenging aspect in development of the NTF semispan test capability.

Once the operational issues with the model support system were resolved, efforts were focused on balance data quality during cryogenic operations. Under these conditions, the balance structure experienced large temperature gradients, which deteriorated data quality. Note that thermal gradients on the strain gauged measuring elements of the balance generate real strain, which is indistinguishable from the strain generated by an applied load. There are also secondary localized convection effects on the strain gauges themselves, but these were not the primary source of error in the balance measurements.

The following three areas of balance performance were investigated as a result of the first aerodynamic tests to quantify the balance data quality. First, the aerodynamic data and the wind-off zeros were less repeatable during cryogenic tunnel operations as compared to warm tunnel operations. This can be seen by comparing the results of three repeat polar sequences during warm operations (Fig. 14) to the same sequences during initial cryogenic operations (Fig. 15). These data clearly showed a degradation in data repeatability during cryogenic operations. Second, the balance temperature gradients changed rapidly during a polar sequence, as shown in Fig. 16. The change in the gradient within a single polar sequence was as much as 35°F . This change occurred within approximately 5 min and indicates a significant amount of heat transfer from the large mass of the balance. Also, repeated polar sequences had a cumulative effect on the magnitude of the balance temperature gradients. For comparison purposes, note that during the warm air mode of operation, the balance cavity and the test section remained at ambient temperature;

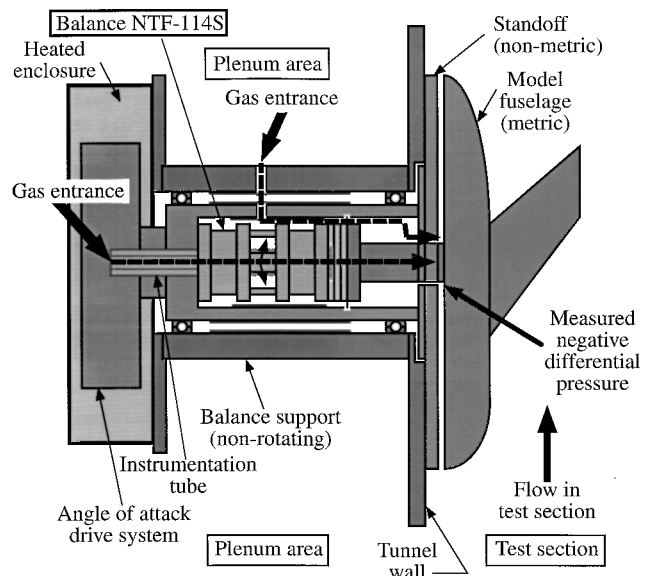


Fig. 17 Flow path of plenum gas to test section.

thus, no significant temperature gradients existed on the balance. Third, the heaters located in close proximity to the balance were not controlled to their design set point of 75°F . In fact, balance housing heater element temperatures reached as high as 240°F , which created a 490°F differential temperature between the gas temperature in the test section and the surface temperature of the heaters within the mechanism, which are in close proximity to the balance. As a result of this first investigation, the balance data quality was determined to be unacceptable, and an effort was launched to improve the balance thermal environment.

Corrective Actions

The initiative to correct the thermal gradient effects focused on two primary hypotheses of the physical process involved that induced the thermal gradients on the balance. The first hypothesis was based on gas from the plenum passing through the mechanism to the tunnel test section as shown in Fig. 17. This flow would be induced by a negative differential pressure located at the model-to-balance interface. The second hypothesis was based on the actual flowfield around the model generating a recirculating flow path in and out of the balance cavity. In both cases, a complete seal between

the balance cavity and the tunnel test section would block the flow path, but this would not be acceptable in terms of balance data quality because it would create a parallel load path, or foul, across the metric end of the balance to the nonmetric support structure. Because a positive contacting seal could not be installed, a combination of active and passive sealing was, therefore, implemented.

A comprehensive redesign of the mechanical, electrical, and control systems of the semispan mechanism was performed and implemented.¹⁰ The balance cavity was sealed as a pressure tight vessel from the plenum to eliminate the flow of gas through the mechanism. This required installation of rubber seals on the nonmetric end of the mechanism, plugging all holes used for electrical wiring, and complete redesign of the instrumentation connection panel that incorporated pressure tight bulkhead connectors. Additional noncontacting seals were installed behind the tunnel wall on the model strut and adapter to block the recirculating flow path. Also, new cover shields were installed on the balance to block any flow that might breach the new seals. These new cover shields completely encased the measurement flexures by a labyrinth arrangement with a minimum gap of 0.050 in. The balance was also temperature compensated to a tighter tolerance and calibrated within its new warm operating temperature range. A final temperature control improvement added was an active gaseous nitrogen purge system. This system supplies warm nitrogen gas into the balance cavity through five equally spaced holes around the circumference of the nonmetric end of the balance. Purge gas temperature and mass flow rate are externally monitored and adjusted by a closed-loop control system. This control system also incorporates zone control over the radiant heater elements within the balance cavity. All of these improvements are shown in Fig. 18.

Experimental Results

The installation of these seals was performed in an incremental manner, and the resultant improvement in balance temperature gradients is shown in Fig. 19. These data show the correlation between the change in the differential temperature from the top of the balance to the bottom as a function of the model angle of attack within a single polar sequence. (Note that a positive differential temperature indicates that the top is warmer than the bottom.) Figure 19 contains four configurations of the sealing devices as follows: Configuration 1 is the data from the first cryogenic entry and has no seals installed. Configuration 2 has seals in all locations except the model instrumentation hole and on the model strut and adapter. Configuration 3 adds the model instrumentation hole seal. Configuration

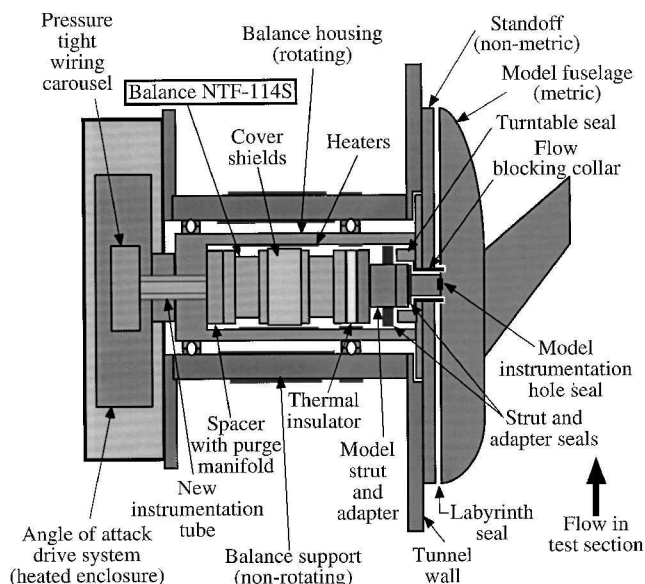


Fig. 18 Modifications to the sidewall model support system to improve cryogenic operations.

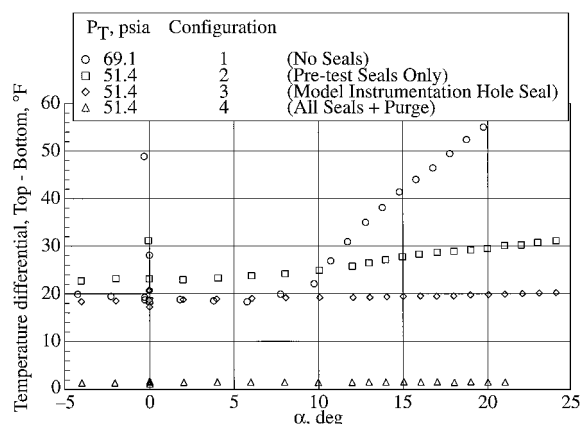


Fig. 19 Effects of semispan model support system improvements on balance temperature gradients, $T_T = -250^\circ\text{F}$.

4 includes the seals on the model strut and adapter and the active purge system.

When the data from configuration 2 are examined, the balance temperature profile is found to be slightly improved as compared to the first tunnel entry; however, a sizable balance temperature gradient is still present. After much painstaking investigation into the possible remaining paths for flow into the balance cavity, it was determined that the hole in the model fuselage, through which the model instrumentation passes, should be sealed. This hole was tightly plugged, and the resultant balance temperature profile indicated a flat response to the change in angle of attack. Even though the temperature gradient did not change with the angle of attack in configuration 3, a stable temperature gradient still existed. Configuration 4 includes the seals on the model strut and adapter and the use of the active gaseous nitrogen purge. Results from the installation of all of the seals and the purge system provided excellent temperature stability of the balance. Therefore, the corrective actions were demonstrated to be successful in eliminating the thermal gradients on the balance within a polar sequence.

777 Model Investigation

Model Description

A 5.2% scale 777-200 semispan model was designed and built specifically for testing at the NTF such that data could be obtained for the first time up to flight Reynolds number for takeoff and approach conditions. This model was also built with multiple standoff geometries to provide further opportunity to improve on the semispan test capability. This 5.2% scale model was intended to have the same external geometry as a 6.3% scale, full-span model previously tested in the Defence Evaluation and Research Agency (DERA) 5-m tunnel and a 4.2% scale, full-span model previously tested in the NASA Ames Research Center 12-Foot Pressure Wind Tunnel. As a result, data from the 6.3 and 4.2% full-span models¹¹ will be used as a baseline data set for comparison with the semispan data.

A photograph of the model as it was tested in the NTF test section is presented in Fig. 20. The fuselage was 10.7 ft long and had a maximum diameter of 13.11 in. The wing had an aspect ratio of 8.421, a quarter-chord sweep angle of 31.64 deg, and a semi-span, $b/2$, of 61.438 in. No vertical or horizontal tails were used for the data presented in this paper. Both takeoff and landing wing configurations were tested; however, only the takeoff wing configuration was used during the semispan test technique development portion of the investigation. The wing leading-edge configuration consisted of inboard and outboard slats, with a seal Krueger between the flow-through engine nacelle and inboard slat. The trailing-edge configuration included a double-slotted inboard flap, flaperon, outboard single-slotted flap, and aileron. The model was instrumented with six chordwise rows of pressure taps on the wing, as well as substantial pressure tap coverage on the half-fuselage. All pressure tap locations were chosen to match those existing on the previously tested 4.2% 777-200 full-span model.

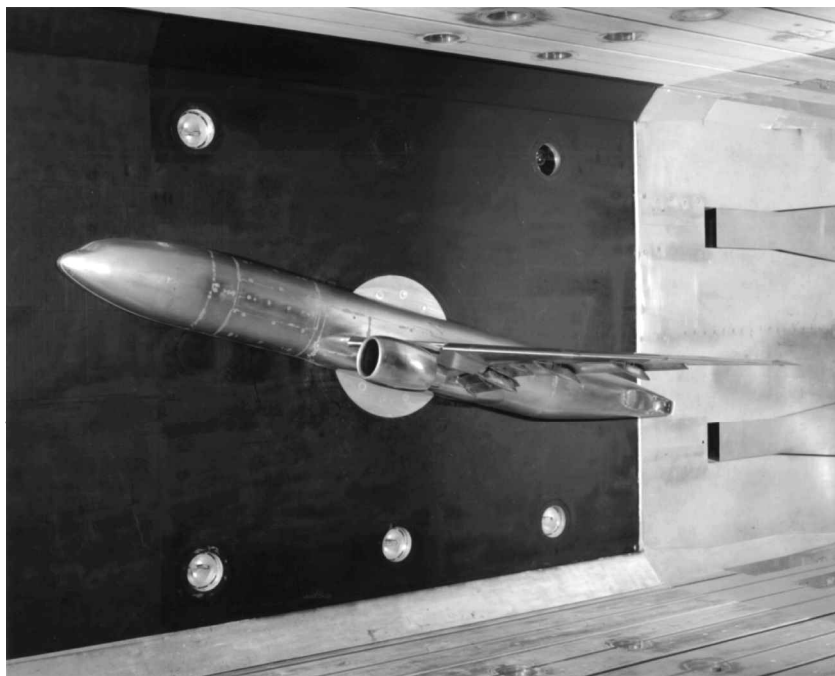


Fig. 20 Photograph of takeoff configuration of 777 semispan model in the NTF.

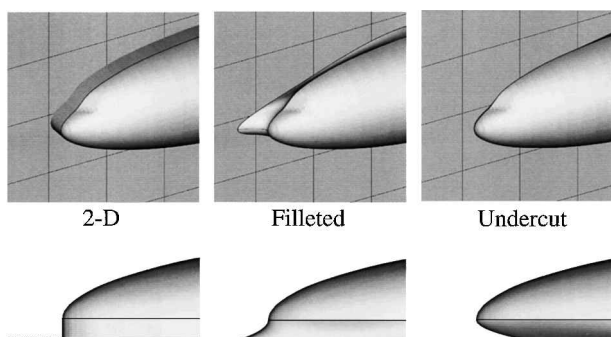


Fig. 21 Standoff leading-edge shapes tested (from Ref. 12).

Standoff Description

The standoff components were designed such that two standoff heights and three standoff leading-edge shapes could be tested. A 1-in. and a 2-in. standoff, which would position the half-fuselage 1 or 2 in., respectively, away from the tunnel sidewall, were investigated. The 1-in. standoff, which positions the half-fuselage a distance of twice the sidewall boundary-layer displacement thickness away from the wall, was expected to provide better correlation with full-span data than the 2-in. standoff based on previous results. However, the use of a larger standoff was expected to provide benefits when standoff shaping was investigated due to an increased surface area with which to work. Three leading-edge shapes, a two-dimensional, a filleted, and an undercut, shown in Fig. 21, were investigated at each standoff height. The filleted and undercut leading edges were computationally designed¹² to alleviate the sidewall boundary-layer separation and, thus, reduce or eliminate the formation of the horseshoe vortex that forms around the leading edge of a two-dimensional standoff. Therefore, it was anticipated that a filleted or undercut leading edge would improve correlation with full-span data. The shaping of the filleted and undercut leading edges extended aft 20% of the fuselage length. A labyrinth seal was used between the metric half-fuselage and the nonmetric standoff. A spring-loaded Teflon seal was used on the backside of the standoff to maintain a constant seal between the standoff and the wind-tunnel wall.

Experimental Results

Longitudinal data are presented for the 777 semispan model with both 1- and 2-in. standoffs with two-dimensional leading edges in Fig. 22. When these data are compared with the DERA full-span data, note that the configuration with the 2-in. standoff provides a slightly better correlation with the full-span data set when lift and pitching-moment coefficients are compared. An increase in standoff height is shown to produce an increase in lift curve slope, as has been noted in previous studies.³ It is more difficult to identify which standoff configuration provides a better correlation with the full-span drag coefficient data because the correlation with full-span data varies for both configurations over the angle-of-attack range. At low to moderate angles of attack, data from the 2-in. standoff configuration correlate slightly better with the full-span drag data, whereas at higher angles of attack, data from the 1-in. standoff configuration correlate better. Based on all of the longitudinal data, therefore, it was decided that the 2-in. standoff configuration provided a better overall correlation with full-span data. The ratio of standoff height to semispan for the 2-in. standoff configuration is 0.033. Recalling that this same ratio for the EET semispan model (1-in. standoff) was 0.025 indicates that a standoff on the order of approximately 3% of the model semispan will provide NTF semispan data that correlate better with full-span data than that resulting from other standoff heights. It is anticipated that a three-dimensional shaping of the standoff could further improve correlation of semispan data with full-span data.

Note that the poststall semispan data do not correlate well with the full-span data. The substantial nose-up pitching moment associated with the abrupt poststall lift loss is not believed to be a real effect. Whether this is attributed to model or wind-tunnel differences or something else is unknown.

To investigate the effects of standoff leading-edge shaping, both a filleted and an undercut standoff leading edge were tested, and the results for the 2-in. standoff are presented in Fig. 23. These data indicate very little effect of leading-edge shaping on lift or pitching-moment coefficient. Differences are noted, however, when drag coefficient data are compared for the different leading edges. As revealed in previous research, an undercut standoff leading edge results in an increased drag coefficient when compared to the two-dimensional leading edge. This potentially results from the reduced velocity of the flow around the forward portion of the half-fuselage,

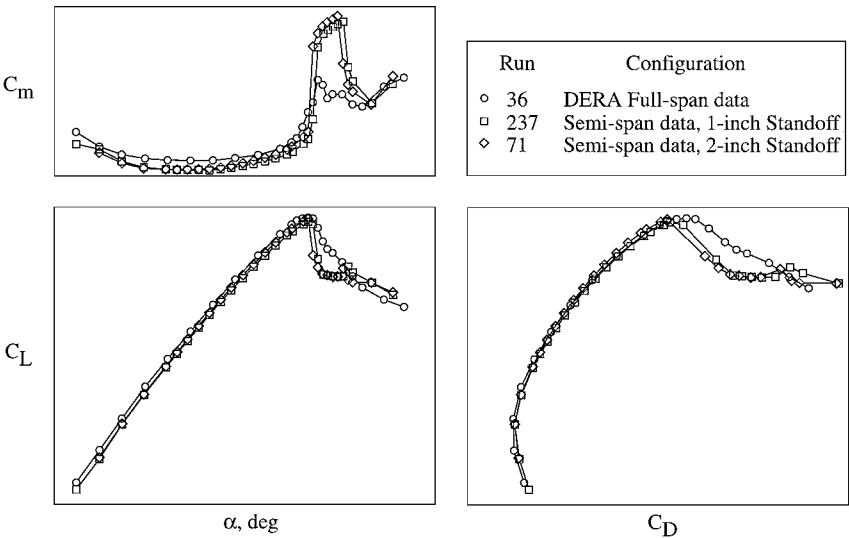


Fig. 22 Effect of standoff height variation; $M_\infty = 0.26$ and $Re_{\bar{c}} = 6.85 \times 10^6$.

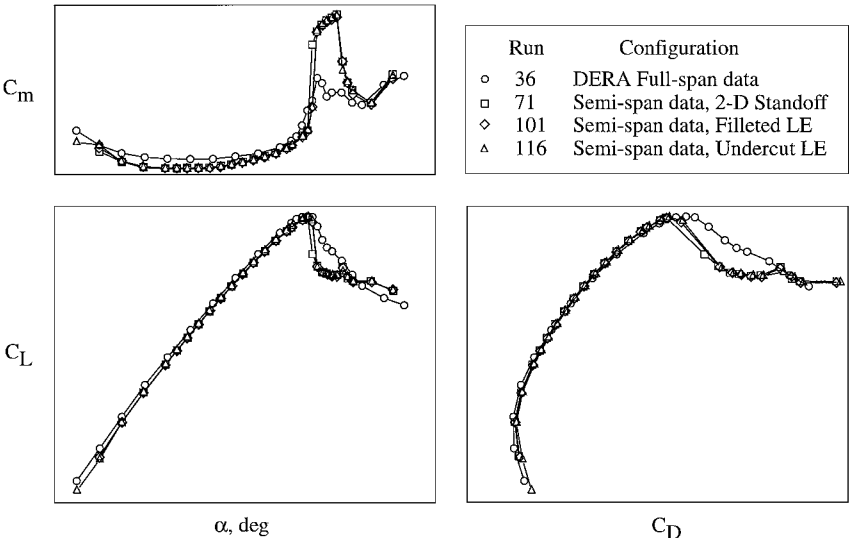


Fig. 23 Effect of 2-in. standoff leading-edge shape variation; $M_\infty = 0.26$ and $Re_{\bar{c}} = 6.85 \times 10^6$.

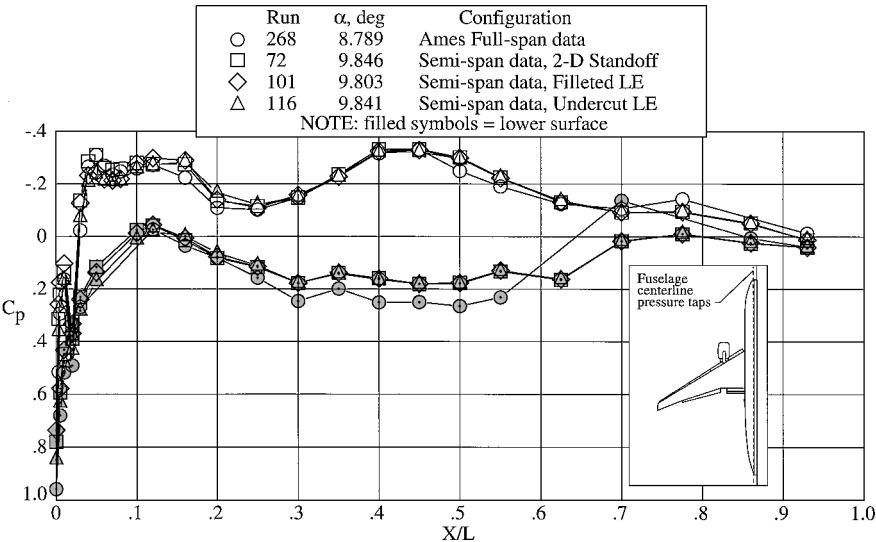


Fig. 24 Fuselage centerline pressure data illustrating effects of 2-in. standoff leading-edge shape variation; $M_\infty = 0.26$ and $Re_{\bar{c}} = 6.85 \times 10^6$.

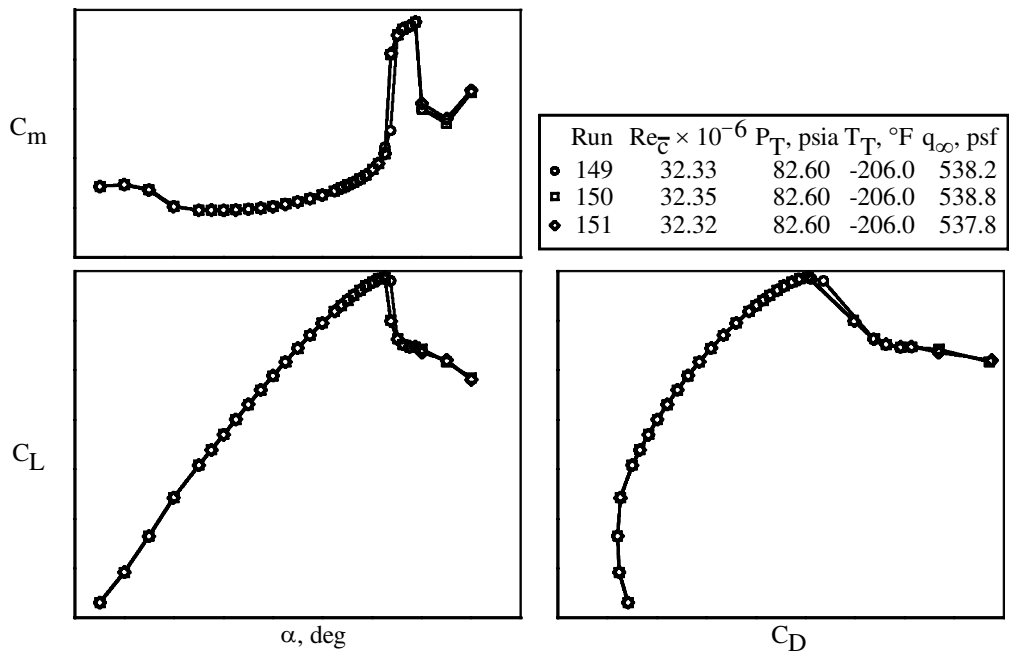


Fig. 25 Data repeatability for nitrogen mode of operation at -206°F , $M_{\infty} = 0.26$.

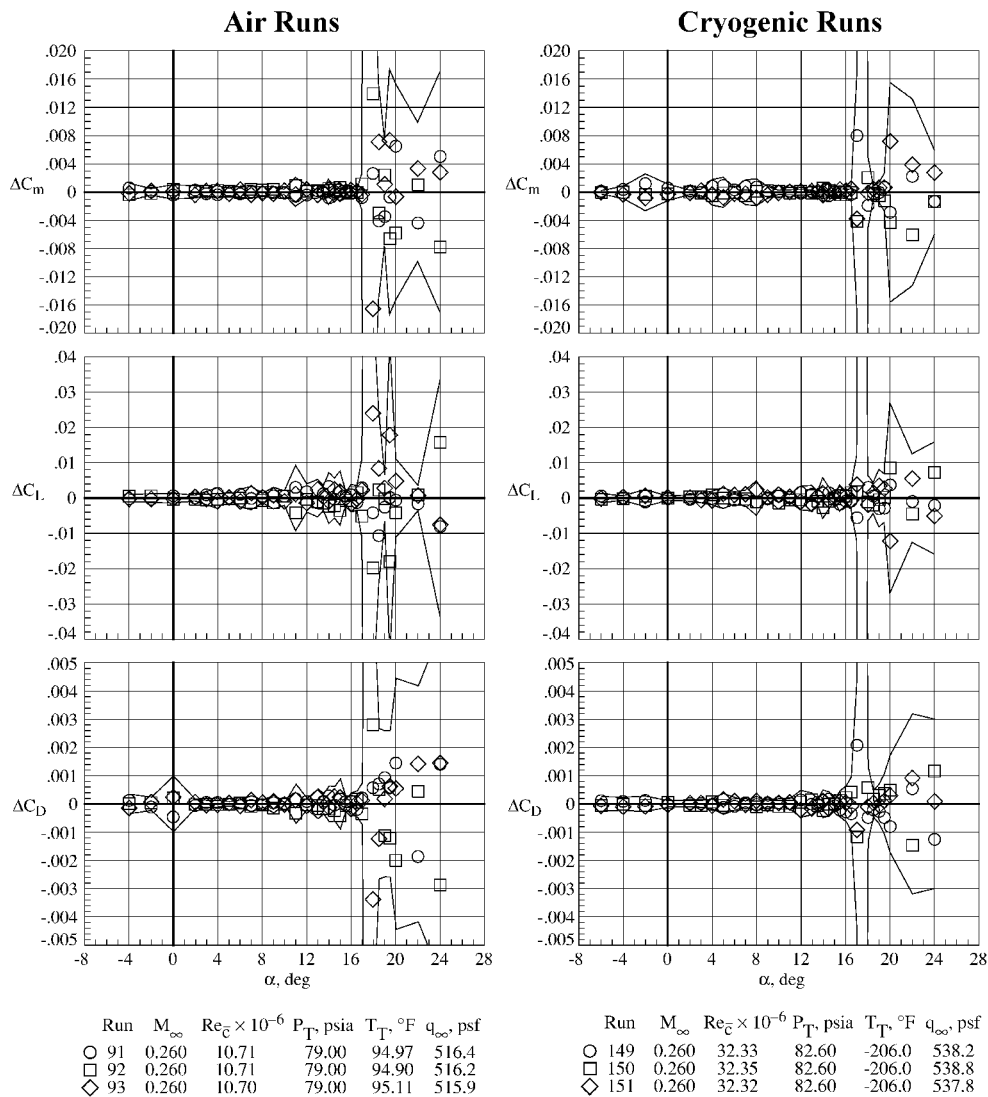


Fig. 26 Comparison of air and cryogenic data repeatability; solid lines represent 95% confidence interval.

which occurs when the freestream flow at the nose of the model has an additional flow path between the undercut standoff nose and the wind-tunnel wall. This change in drag due to standoff leading-edge shaping suggests that further standoff shaping studies could result in improved correlation of semispan and full-span data. The same trends as noted earlier were observed when the filleted and undercut leading edges were investigated on the 1-in. standoff.

To gain a more detailed insight into the effects of standoff leading-edge shaping, surface pressure data were obtained on the half-fuselage for each standoff leading-edge configuration tested. These pressure data were obtained from pressure taps located longitudinally around the fuselage, just slightly to the port side of the fuselage symmetry plane. These data were in turn compared with the same fuselage pressure data obtained on the 4.2% full-span model. The purpose here was to determine which standoff leading-edge configuration would produce fuselage pressure data on the semispan model that best matched the full-span fuselage pressure data. Fuselage centerline pressure data for each of the three standoff leading-edge configurations are presented together for comparison with the 4.2% full-span fuselage pressure data in Fig. 24. No tare and interference corrections were applied to the full-span data; therefore, the effects of the vertical bipod model support system have not been removed. This causes two effects that must be noted when the full-span and semispan data are compared. First, pressure data on the bottom of the fuselage are directly affected by the bipod support and, thus, would not be expected to match the semispan data. Second, the presence of the bipod support increases the effective angle of attack of the full-span configuration by approximately 1 deg (Ref. 11); therefore, the full-span data presented are for an indicated angle of attack of 1 deg less than that of the semispan data. The effects of the standoff leading-edge shaping are primarily noted in the upper surface fuselage pressure data at the locations of X/L between 0.04 and 0.2. In this area, the two-dimensional standoff leading edge is shown to produce data that correlate better with full-span data than data from the fillet or undercut configurations. Up to this point in our research, it was expected that the two-dimensional standoff leading edge would be least desirable due to the presence of a horseshoe vortex. These pressure data, however, show that the efforts to eliminate the presence of the horseshoe vortex do not improve the correlation of semispan data with full-span data. Therefore, the presence of a horseshoe vortex around the standoff leading edge may not necessarily be undesirable as originally expected. The goal is to have the same pressure distribution on the half-fuselage as that on the full-span fuselage, regardless of what is happening in the flowfield over the standoff, and of the three standoff leading-edge shapes tested, the two-dimensional leading edge provides the best correlation.

Cryogenic Operation

Thermal stability of the balance during cryogenic operations was well controlled during the 777 semispan investigation. This was expected based on the results presented in Fig. 19 illustrating the effectiveness of the final seals and purge system from the last EET semispan investigation. Although the last configuration of the sidewall model support system was effective in controlling the thermal environment of the balance, some additional improvements were made before the 777 semispan investigation. These improvements included adding a purge gas flow path through the center of the balance and replacing the model strut and adapter seals with more robust and precisely fabricated seals.

Cryogenic data obtained during three repeat polar sequences are presented together for comparison in Fig. 25. These data indicate very good data repeatability and, thus, very good balance cavity thermal control. To compare data repeatability for data obtained under cryogenic operations to that of data obtained in air, a final plot was prepared that includes three repeat runs for each condition. These data are presented in Fig. 26. The delta values represent the difference between the data point at a given angle of attack and the average data value at that angle of attack. The solid lines represent the 95% confidence interval of the finite data sample. The 95% confidence

interval can be interpreted as the bounds about the estimated mean that encompass the true mean value, with a chance of 95%. A more in-depth description of the confidence interval and the methods used to calculate it are presented in Refs. 13 and 14. Examination of the data from Fig. 26 reveals that the repeatability of the cryogenic runs is just as good as that for the air runs, thus indicating an elimination of the varying thermal gradients on the balance. Note that due to the inherent dynamics of the flow at and beyond the stall angle of attack the 95% confidence interval expands greatly, as expected, at these conditions.

Conclusions

Multiple investigations have been conducted in the NTF at NASA Langley Research Center in which a semispan transport configuration and the sidewall model support system have been tested with multiple parametric variations to support the development of a viable semispan testing technique. The results of these investigations are presented as follows:

- 1) A standoff height on the order of 3% of the model semispan will provide much better correlation of semispan data with full-span data than a standoff height on the order of the height of the wall boundary layer.
- 2) An undercut standoff leading edge will alleviate the separation of the sidewall boundary layer that occurs with a two-dimensional standoff leading edge. However, a two-dimensional standoff leading edge produced pressures in the fuselage nose region that correlated better with full-span data than that from a filleted or undercut standoff leading edge.
- 3) Standoff shaping shows promise as a means by which to improve correlation of semispan data with full-span data, although the effects are reduced as standoff height is reduced. An undercut standoff leading edge produced an increase in drag as compared to a two-dimensional standoff leading edge.
- 4) A seal that minimizes flow between the fuselage and standoff is necessary, especially when testing in the region of maximum lift. A labyrinth-type seal, which did allow some limited flow between the fuselage and standoff, was found to be acceptable.
- 5) Improvements to the sidewall model support mechanism, which include multiple seals and a purge gas system, have effectively reduced temperature gradients on the balance during cryogenic operation. This provided balance performance at the same level as that obtained during air operation.

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